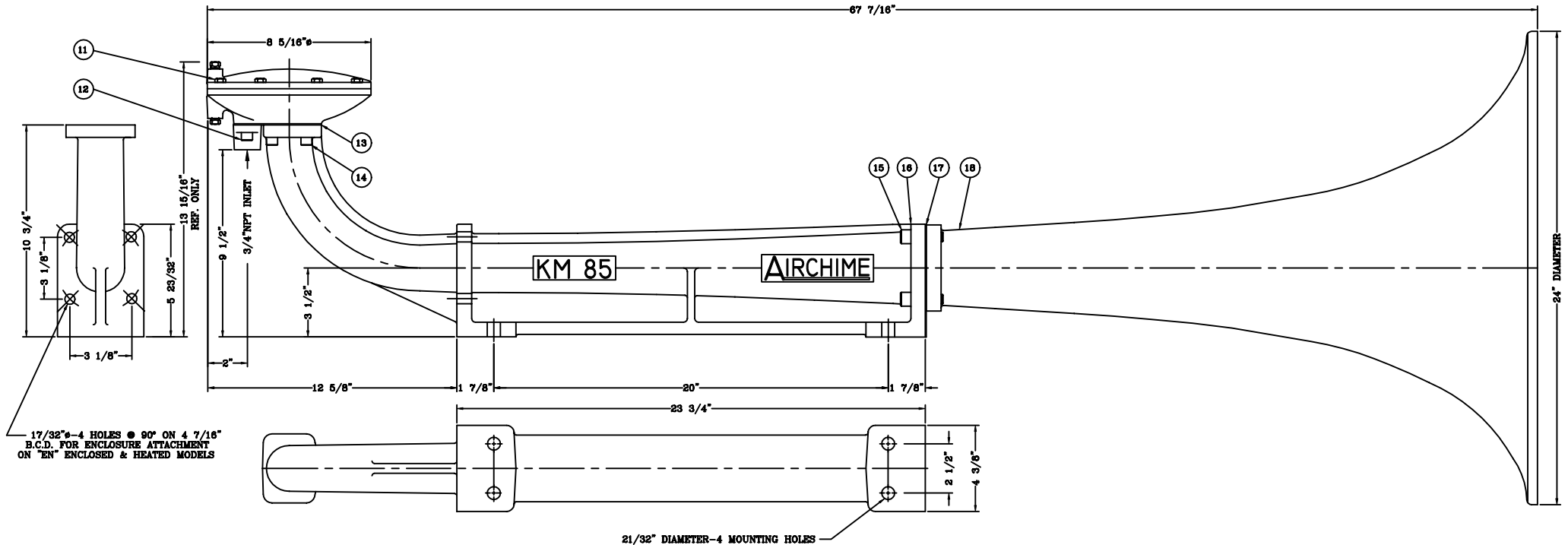


REF	PART	DESCRIPTION	MATERIAL	SPECIFICATION	QTY
• 1	32111	DIAPHRAGM DISC	STAINLESS STEEL	UNS S30100	2
• 2	32112	CUSHION RING	SILICONE RUBBER	ASTM D2000 FC-FE	1
• 3	32163	PLUG	BRASS	ASTM B-16	1
• 4	32109	DIAPHRAGM CAP	CAST BRONZE	UNS C83600	1
• 5	32164	O RING	BUNA N	MIL STD 417 SB	1
• 6	32113	DIAPHRAGM HEAD	CAST BRONZE	UNS C83600	1
• 7	32162	LEAK PLUG	BRASS	ASTM B-16	1
• 8	32108	INLET GASKET	POLY FIBRE, TN-9000	ASTM F104	1
• 9	80396	RESTRICTOR, 19/64"	BRASS	ASTM B-16	1
• 10	32116	INLET FLANGE	CAST BRONZE	UNS C83600	1
• 11	32110	HEX HEAD CAP SCREW	PHOSPHOR BRONZE	MS 16205	8
• 12	32115	SOCKET HEAD CAP SCREW	STAINLESS STEEL	ASTM F837-91	2
• 13	32107	HEAD GASKET	POLY FIBRE, TN 9000	ASTM F104	1
• 14	32114	SOCKET HEAD CAP SCREW	STAINLESS STEEL	ASTM F837-91	4
• 15	32117	SOCKET HEAD CAP SCREW	STAINLESS STEEL	ASTM F837-91	4
• 16	32096	BASE ELBOW	CAST ALUMINUM	UNS A13562 T6	1
• 17	32118	BELL GASKET	POLY FIBRE, TN-9000	ASTM F104	1
• 18	32133	BELL FLARE KM-85	CAST ALUMINUM	UNS A13562 T6	1

• RECOMMENDED SPARE PARTS

REVISIONS			
REV	DESCRIPTION	DATE (YR-MO-DA)	APPROVED
1	TO SUPERSEDES DTG. No.32130-6	96-08-09	Z.Y.F.



NOTE:
EXCEPT FOR HOLE CENTRES, ALL OTHER DIMENSIONS ARE FOR REFERENCE ONLY.

FINISH: PRIMED AND COATED WITH 2 COATS OF GREY MARINE ENAMEL PAINT

CONFIDENTIAL

INFORMATION CONTAINED HEREIN IS CONFIDENTIAL. IT IS THE PROPERTY OF AIRCHIME MFG. CO. LTD. IT IS TO BE USED SOLELY FOR THE PURPOSE PROVIDED, AND IT IS NOT TO BE DISCLOSED TO OTHERS WITHOUT THE PRIOR WRITTEN CONSENT OF AIRCHIME MANUFACTURING COMPANY LIMITED.

© Copyright Airchime Mfg. Co. Ltd. 1994

CONTRACT NUMBER

CONTRACTOR

DRAWN BY:

L.M.J.

CHECKER:

S.W.C.

DRAWING STATUS:

UNCONTROLLED & ACTIVE

DRAWING TYPE:

ASSEMBLY

DATE (YR-MO-DA)

96-08-09

ENGINEER

R.C.S.



AIRCHIME MANUFACTURING CO. LTD.
LANGLEY, B.C. CANADA
V4W 3S6

ASSEMBLY AND DIMENSIONS
MODEL KM-85 AIR WHISTLE

SIZE: NSCM
A 36575

DRAWING NUMBER:
32245

SCALE: NONE UNIT WT: 72 LBS SHEET: 1 OF 1