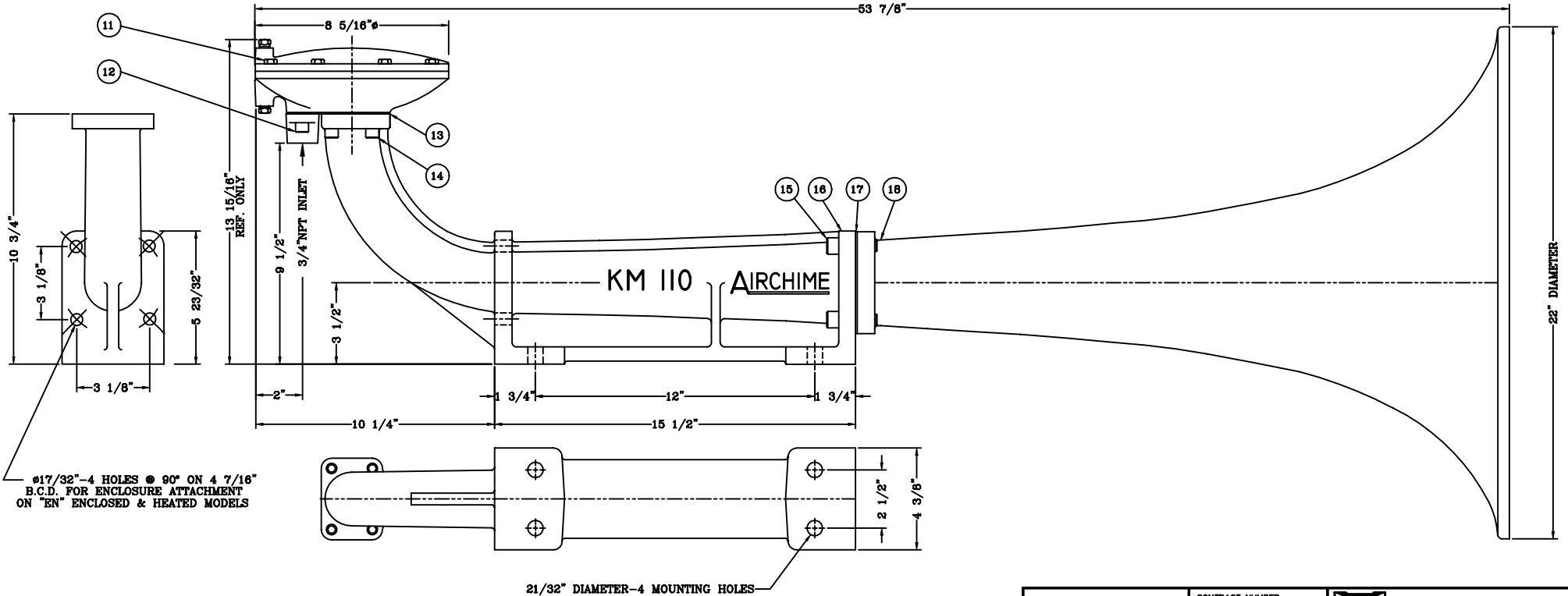



REF	PART	DESCRIPTION	MATERIAL	SPECIFICATION	QTY
1	32111	DIAPHRAGM DISC	STAINLESS STEEL	UNS S30100	2
2	32112	CUSHION RING	SILICONE RUBBER	ASTM D2000 FC-FE	1
3	10842	PLUG	STAINLESS STEEL	UNS S31600	1
4	32090	DIAPHRAGM CAP	CAST ALUMINUM	UNS A05352	1
5	32164	O RING	BUNA N	MIL STD 417 SB	1
6	32092	DIAPHRAGM HEAD	CAST ALUMINUM	UNS A05352	1
7	10843	LEAK PLUG	STAINLESS STEEL	UNS S31600	1
8	32108	INLET GASKET	POLY FIBRE, TN-9000	ASTM F104	1
9	10839	RESTRICTOR	STAINLESS STEEL	UNS S30400	1
10	32095	INLET FLANGE	CAST ALUMINUM	UNS A05352	1
11	13105	HEX HEAD CAP SCREW	STAINLESS STEEL	ASTM F593C	8
12	32115	SOCKET HEAD CAP SCREW	STAINLESS STEEL	ASTM F837-91	2
13	32107	HEAD GASKET	POLY FIBRE, TN 9000	ASTM F104	1
14	32114	SOCKET HEAD CAP SCREW	STAINLESS STEEL	ASTM F837-91	4
15	32117	SOCKET HEAD CAP SCREW	STAINLESS STEEL	ASTM F837-91	4
16	32131	BASE ELBOW	CAST ALUMINUM	UNS A13562 T6	1
17	32118	BELL GASKET	POLY FIBRE, TN-9000	ASTM F104	1
18	32098	BELL FLARE KM-110	CAST ALUMINUM	UNS A13562 T6	1

• RECOMMENDED SPARE PARTS

REVISIONS			
REV	DESCRIPTION	DATE (YR-MO-DA)	APPROVED
1	TO SUPERSEDES DWG. No. 32130-d	96-08-09	L.M.J.



NOTE:  
EXCEPT FOR HOLE CENTRES, ALL HOLES DIMENSIONS ARE FOR REFERENCE ONLY.  
FINISH: PRIMED AND COATED WITH 2 COATS OF GREY MARINE ENAMEL PAINT

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	CONTRACTOR	
DRAWN BY: L.M.J.	DATE (YR-MO-DA) 97-09-23	<b>ASSEMBLY AND DIMENSIONS</b> MODEL KM-110 AIR HORN, 110 Hz
CHECKER: S.W.C.	ENGINEER R.E.S.	
DRAWING STATUS: UNCONTROLLED & ACTIVE	DRAWING TYPE: ASSEMBLY	SIZE: NSCM A 36575
© Copyright Airchime Mfg. Co. Ltd.		DRAWING NUMBER: <b>32242</b>
		SCALE: NONE    UNIT WT: 56 LBS    SHEET: 1 OF 1